



WRAPPING

USER GUIDE

Premeer is a product of Interprint

Premeer® Product Description

Premeer is printed and coated oriented polypropylene film (OPP)

- OPP basis weights: 32 and 56 gsm
- OPP thickness: 1.2 and 2.0 mils before coating
Coating will add 0.3 to 0.7 mils depending on surface properties desired.
- Premeer Product Grades: Good, Better and Best quality
- Printing Process: Rotogravure, 4 units; water-based organic pigments, excellent light stability, No VOCs
- Coating Process: In-line roll coater, polymerized by Electronic Beam (EB)
*Coating is a blend of oligomer and monomer acrylate polymers.
Functional additives are available to enhance surface characteristics upon request.*
- Premeer is sold in roll form ready for lamination:
Width: 127 cm/50 in. and 157 cm/62 in. (*custom dimension available on request*)
Roll diameter: 56 cm/22 in. (*custom dimension available on request*)
Length per roll : 4800 LM (32 gsm) 3000 LM (56 gsm) Core diameter: 15 cm/6 in. diameter
- Packaging: 4 individually wapped rolls per shipping skid stacked in a suspended mode (*2 rolls on 2 rolls*)
- Handling/Storage: Standard lift truck with long fork, dry storing conditions: 10° – 30° C
- Approved waste disposal: Incineration for power generation or regular landfill

Wrapping Parameters

- Wrapping lines, straight/simple application: Vorwood (*with EVA glue*)
- Wrapping lines, curved/complex application: Barbaran, Fitz (*with PUR hot melt glue*)
- Glues: Liquid EVA (PA 310 by H.B. Fuller) PUR hot melt glue (Helmitin, Kleiberit)

Post Lamination Machining

- Sawing: Rip saw (Homag, Holtzer, Gibben) with scoring saw
- Blades: Use same type of blades as foil paper (Gladu Super Plus Saw Blade)
Note: It is a different saw blade then for melamine as it runs cooler, cleaner with no chipping
- CNC/Drilling: For a cleaner cut without chipping, a double helix design tool bit is recommended (Gladu compression bits)

Contact



Interprint, Inc. 101 Central Berkshire Blvd., Pittsfield, MA 01201
www.interprint.com www.premeer.com (413) 443-4733